

Work Order ID 90891

90891

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Wednesday, October 17, 2012 1:40:16 PM

Item ID: PB67-43001-103

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Tube Handle

Start Date: 9/27/2012 Start Qty: 16.00

16

Cust Item ID:

Required Date: 10/5/2012 Req'd Qty: 16.00

16

Customer:

Reference:

Approvals:

Process Plan: *mtf*

Date: 12-10-20

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

B67-43001

C

100

0.00

100

Small Fab

Small Fab

Memo

0.00

Small Fab

1- cut to length as per dwg

2- deburr

20 *φ* *Ac 12/11/20*

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

AS
15
89
12/11/20

20

120

Identify as per dwg & Stock Location: *st*

0.00

120

Packaging

Memo

0.00

Packaging

385

6/2/12 1 (20)

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Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

12/11/22
MF
12-11-21

Picklist Print

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Work Order ID: 90891

Parent Item: PB67-43001-103

Start Date: 9/27/2012

Required Date: 10/5/2012

Parent Item Name: Tube Handle

Start Qty: 16.00

Required Qty: 16.00

Comments: IPP Rev:A 08-06-26 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6T0.500W.125

Purchased

No

f

20.0000

10.1744

6061-T6 RD Tube .500 x .125W

Location

Loc Qty

Loc Code

MAT013

20

109872

10

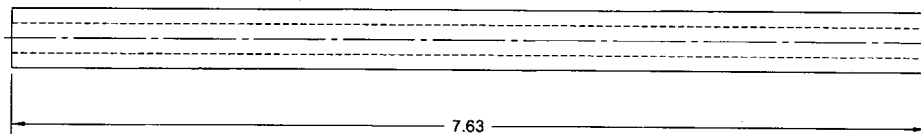
109920

10

17123449 → 12.718
Ac 12/11/20

Ø0.50
REF

0.125
REF



B67-43001-103 TUBE HANDLE

90891

RELEASED
2009-09-24

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING
PER WW-T-700/6 OR AMS4080 OR AMS 4082 OR
AMS-QQ-A-200/8 OR AMS-QQ-A-225/8
REF. DART SPEC. M6061T6T0.500W.125
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.11 lbs

C		REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 31 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.02.26
REV.	DESCRIPTION			BY	DATE
DESIGN	RW			DART AEROSPACE LTD	
DRAWN	b			HAWKESBURY, ONTARIO, CANADA	
CHECKED	ALS			DRAWING NO.	REV. C
MFG. APPR.	[Signature]			B67-43001-103	SHEET 1 OF 1
APPROVED	[Signature]			TITLE	SCALE
DE APPR.	N/A			TUBE HANDLE	NTS
DATE	09.02.26			COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	